

THE FOLLOWING SPECIFICATION IS TO BE USED FOR INTERFACING WITH VERTICALLY APPLIED SOLID SURFACE AND TRIM COMPONENTS. SOLID SURFACE MATERIALS MAY ALSO BE LOCATED IN DIVISION 6 AND DIVISION 10.

AT THE END OF THE SECTION IS A SCHEDULE. IT MAY BE USED OR DELETED.

## SECTION 09751 SOLID SURFACE WALL PANELING/CLADDING SYSTEM

### PART 1 — GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the contract, including general and supplementary conditions and Division 1 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This Section includes the following horizontal and trim solid surface product types:

1. Wall paneling/cladding system.

- B. Related Sections include the following:

1. Division 6 Section "Rough Carpentry" for Blocking.
2. Division 6 Section "Solid Surface Fabrications."
3. Division 16 Section "Wiring Devices."

#### 1.3 DEFINITION

- A. Solid surface is defined as nonporous, homogeneous material maintaining the same composition throughout the part with a composition of acrylic polymer, aluminum trihydrate filler and pigment.

#### 1.4 SUBMITTALS

- A. Product data: Manufacturer's data sheets for each type of product indicated.
- B. Shop drawings:
1. Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices and other components.
    - a. Show full-size details, edge details, thermoforming requirements, attachments, etc.
    - b. Show locations and sizes of cutouts and holes for plumbing fixtures, faucets, soap dispensers, waste receptacle, power outs and other items installed in solid surface.
- C. Samples:
1. For each type/color of product indicated.
    - a. Submit minimum 2-inch by 2-inch sample in specified gloss.
    - b. Indicate full range of color and pattern variation.
  2. Approved samples will be retained as a standard for work.
- D. Product data:

1. Indicate product description, fabrication information and compliance with specified performance requirements.

E. LEED submittals:

**MAINTAIN BELOW IF LOW-EMITTING MATERIALS  
ARE REQUIRED FOR LEED CREDIT EQ 4.1.**

1. Credit EQ 4.1:
  - a. Manufacturer's product data for installation adhesives, including printed statement of VOC content and material safety data sheets.

**MAINTAIN BELOW IF RECYCLED CONTENT  
IS REQUIRED FOR LEED CREDIT MR 5.1.**

2. Credits MR 5.1:
  - a. Product data indicating that materials are regionally manufactured and within 500 miles of the project site.

F. Product certificates:

1. For each type of product, signed by product manufacturer.

G. Fabricator/installer qualifications:

1. Provide fabrication by certified Corian fabricator.

H. Manufacturer certificates:

1. Signed by manufacturers certifying that they comply with requirements.

I. Maintenance data:

1. Submit manufacturer's care and maintenance data, including repair and cleaning instructions.
2. Include in project closeout documents.

## 1.5 QUALITY ASSURANCE

A. Qualifications:

1. Shop that employs skilled workers who custom fabricate products similar to those required for this project and whose products have a record of successful in-service performance.

B. Fabricator/installer qualifications:

1. Work of this section shall be by a certified fabricator/installer, certified in writing by the manufacturer.

C. Applicable standards:

1. Standards of the following, as referenced herein:
  - a. American National Standards Institute (ANSI)
  - b. American Society for Testing and Materials (ASTM)
  - c. National Electrical Manufacturers Association (NEMA)
2. Fire test response characteristics:
  - a. Provide solid surface material with the following Class A (Class I) surface burning characteristics as determined by testing identical products per UL 723 (ASTM E84) or another testing and inspecting agency acceptable to authorities having jurisdiction:
    - 1) Flame Spread Index: 25 or less.
    - 2) Smoke Developed Index: 450 or less.

**DELETE BELOW IF COMPLEXITY OF PROJECT DOES NOT  
REQUIRE COORDINATION DRAWINGS.**

D. Coordination drawings:

1. Shall be prepared indicating:
  - a. Electrical work.
  - b. Miscellaneous steel/metal for the general work.

- c. Indicate location of all walls (rated and non-rated), blocking locations and recessed wall items, etc.
2. Content:
  - a. Project-specific information, drawn accurately to scale.
  - b. Do not base coordination drawings on reproductions of the contract documents or standard printed data.
  - c. Indicate dimensions shown on the contract drawings and make specific note of dimensions that appear to be in conflict with submitted equipment and minimum clearance requirements.
  - d. Provide alternate sketches to designer for resolution of such conflicts.
    - 1) Minor dimension changes and difficult installations will not be considered changes to the contract.
3. Drawings shall:
  - a. Be produced in ¼ to 1/2-inch scale for all fabricated items.
4. Drawings must be complete and submitted to the architect within 60 days after award of contract for record only.
  - a. No review or approval will be forthcoming.
  - b. Coordination drawings are required for the benefit of contractor's fabricators/installers as an aid to coordination of their work so as to eliminate or reduce conflicts that may arise during the installation of their work.

## **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Deliver no components to project site until areas are ready for installation.
- B. Store components indoors prior to installation.
- C. Handle materials to prevent damage to finished surfaces.
  1. Provide protective coverings to prevent physical damage or staining following installation for duration of project.

## **1.7 WARRANTY**

- A. Provide manufacturer's warranty against defects in materials.
  1. Warranty shall provide material and labor to repair or replace defective materials.
  2. Damage caused by physical or chemical abuse or damage from excessive heat will not be warranted.
- B. Optional Installed Warranty:
  1. To qualify for the optional Installed Warranty, fabrication and installation must be performed by a Futrus Certified Fabrication/Installation source who will provide a brand plate for the application.
  2. This warranty covers all fabrication and installation performed by the certified/approved source subject to the specific wording contained in the Installed Warranty Card.
- C. Manufacturer's Warranty Period:
  1. Five years from date of substantial completion.
  2. Ten year Corian material only warranty.

## **1.8 MAINTENANCE**

- A. Provide maintenance requirements as specified by the manufacturer.

## PART 2 — PRODUCTS

### 2.1 MANUFACTURERS

#### A. Manufacturers:

1. Acceptable Manufacturer:  
Futrus® Solutions with Corian® Design  
Phone 1.877.FUTRUS1(388.7871)  
Website [www.futrus.com](http://www.futrus.com)

#### B. Basis-of-Design Product: Subject to compliance with requirements, provide product by one of the following:

Futrus Solutions Structural Wall Panel System using Corian® solid surfaces from the DuPont Company (basis of design).

### 2.2 MATERIALS

#### A. Solid polymer components

1. Cast, nonporous, filled polymer, not coated, laminated or of composite construction with through body colors meeting ANSI Z124.3 or ANSI Z124.6, having minimum physical and performance properties specified.
2. Superficial damage to a depth of 0.010 inch (25 mm) shall be repairable by sanding and/or polishing.

**SEE MANUFACTURER'S PRODUCT DATA OF PANEL SIZE LIMITATIONS FOR SPECIFIED THICKNESS.**

#### B. Thickness:

1. 1/2 inch

**IF NOT DETAILED ON THE PROJECT, SELECT EDGE TREATMENT HERE.**

**DELETE BELOW IF NOT REQUIRED FOR PROJECT.**

#### C. Edge treatment:

1. Eased

#### D. Hardware

1. Low profile, removable, zero reveal mounting system, min load required per panel

#### D. Panel Attachment

1. Provide tested and patented metal to solid surface semi-permanent panel adhesive attachment system

E. Performance characteristics:

Property	Typical Result	Test
Tensile Strength	6,000 psi	ASTM D 638
Tensile Modulus	1.5 x 10 <sup>6</sup> psi	ASTM D 638
Tensile Elongation	0.4% min.	ASTM D 638
Flexural Strength	10,000 psi	ASTM D 790
Flexural Modulus	1.2 x 10 <sup>6</sup> psi	ASTM D 790
Hardness	>85	Rockwell "M" Scale
	56	ASTM D 785 Barcol Impressor
Thermal Expansion	3.02 x 10 <sup>-5</sup> in./in./°C (1.80 x 10 <sup>-5</sup> in./in./°F)	ASTM D 2583 ASTM D 696
Gloss (60° Gardner)	5–75 (matte—highly polished)	ANSI Z124
Light Resistance (Xenon Arc) No effect		NEMA LD 3-2000 Method 3.3
Wear and Cleanability	Passes	ANSI Z124.3 & Z124.6
Stain Resistance: Sheets	Passes	ANSI Z124.3 & Z124.6
Fungus and Bacteria Resistance	Does not support microbial growth	ASTM G21&G22
Boiling Water Resistance	No visible change	NEMA LD 3-2000 Method 3.5
High Temperature Resistance	No change	NEMA LD 3-2000 Method 3.6
Izod Impact (Notched Specimen)	0.28 ft.-lbs./in. of notch	ASTM D 256 (Method A)
Ball Impact Resistance: Sheets	No fracture—1/2 lb. ball: 1/4" slab—36" drop 1/2" slab—144" drop	NEMA LD 3-2000 Method 3.8
Weatherability	ΔE* <sub>94</sub> <5 in 1,000 hrs.	ASTM G 155
Specific Gravity †	1.7	
Water Absorption	Long-term 0.4% (3/4") 0.6% (1/2") 0.8% (1/4")	ASTM D 570
Toxicity	99 (solid colors) 66 (patterned colors)	Pittsburgh Protocol Test ("LC50" Test)
Flammability	All colors (Class I and Class A)	ASTM E 84, NFPA 255 & UL 723
Flame Spread Index	<25	
Smoke Developed Index	<25	

† Approximate weight per square foot: 1/4" (6 mm) 2.2 lbs., 1/2" (12.3 mm) 4.4 lbs.

Shapes meet or exceed the ANSI Z124.3 and ANSI Z124.6 standards for plastic sinks and lavatories.

NEMA results based on the NEMA LD 3-2000

## 2.3 ACCESSORIES

### A. Joint adhesive:

1. Manufacturer's standard one- or two-part adhesive kit to create inconspicuous, nonporous joints.

## 2.4 FACTORY FABRICATION

### A. Shop assembly

1. Fabricate components to greatest extent practical to sizes and shapes indicated, in accordance with approved shop drawings and manufacturer's printed instructions and technical bulletins.
2. Form joints between components using manufacturer's standard joint adhesive without conspicuous joints.
3. Provide factory cutouts for plumbing fittings and bath accessories as indicated on the drawings.
4. Rout and finish component edges with clean, sharp returns.
  - a. Rout cutouts, radii and contours to template.
  - b. Smooth edges.
  - c. Repair or reject defective and inaccurate work.

## 2.5 FINISHES

### A. Select from the manufacturer's standard color chart.

1. Color:
  - a.

**SELECT FINISH AFTER REVIEWING SAMPLES. RETENTION OF FINISH DEPENDS ON COLOR SELECTED AND USE OF PRODUCT. SELECT APPROPRIATE FINISH(ES) BELOW. GREATER POLISHING INCREASES COST. MATTE IS STANDARD.**

### B. Finish:

1. Provide surfaces with a uniform finish.

**GREATER POLISHING INCREASES COST. MATTE IS STANDARD, LEAST MAINTENANCE.**

- a. Matte; gloss range of 5–20.
  - 1) Color
  - 2) Color
  - 3) Color

**USE SEMIGLOSS TO BRING OUT DEPTH IN DARKER, PATTERNED MATERIALS. REQUIRES MORE MAINTENANCE.**

## PART 3 — EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions, with fabricator present for compliance with requirements for installation tolerances, and other conditions affecting performance of work. Flooring shall be level and not vary more than 1/8 inch in 12'.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Install components plumb, level and rigid, scribed to adjacent finishes, in accordance with approved shop drawings and product data.
  - 1. Provide product in the largest pieces available.
  - 2. Form field joints using manufacturer's recommended adhesive, with joints inconspicuous in finished work.
    - a. Exposed joints/seams shall not be allowed.
  - 3. Reinforce field joints with solid surface strips extending a minimum of 1 inch on either side of the seam with the strip being the same thickness as the top.
  - 4. Cut and finish component edges with clean, sharp returns.
  - 5. Rout radii and contours to template.
  - 6. Carefully dress joints smooth, remove surface scratches and clean entire surface.

**DELETE BELOW IF NOT ON PROJECT.**

### 3.4 CLEANING AND PROTECTION

- A. Keep components clean during installation.
- B. Remove adhesives, sealants and other stains.